

FineLink AI Operation Manual

PRODUCT INTRODUCTION

Connect instrument through RS-485 (wire) or ZigBee/Lora/4G/NBIOT (wireless). There are 4 Analog Input on the instrument. Also, Analog Input has separation fence to protect internal components, to avoid system crash down. Available to expend more FineLink to achieve needs.

FEATURE

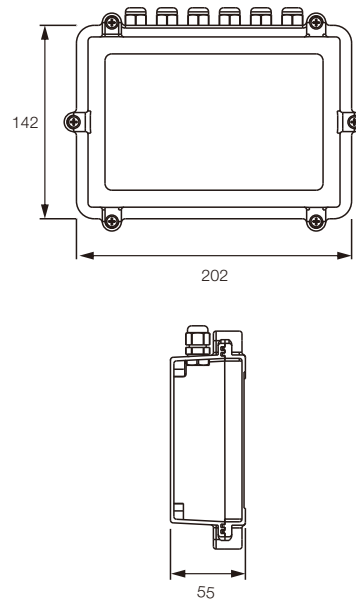
- Easier to maintain.
- Available to expend more instruments, connect more Analog Input equipment.
- Independent connection port on each equipment
- Can connect to ZigBee/Lora/4G/NBIOT wireless equipment, no need to worry about the maintain and wastage on wire.

SPECIFICATION

Communication interface	RS-485/ZigBee/Lora/4G/NBIOT
Sensor interface	0~10V/0~5V/4~20mA/ Loop power
Voltage input	±0.01V F.S
Current input	±0.01mA F.S
RS-485 baud rate	9600/19200/38400/57600/115200
Ambient temp.	-40~80°C
Process temp.	-40~80°C (Wireless-40~70°C)
Electrostatic protection	IEC61000-4-2 ESD 8kV Air, 4kV contact (Wireless ESD 4kV Air, 2kV contact)
Dimension	220 x 160 x 55
Input power supply	10V~30V
IP rating	IP67
Consumption	600 mA

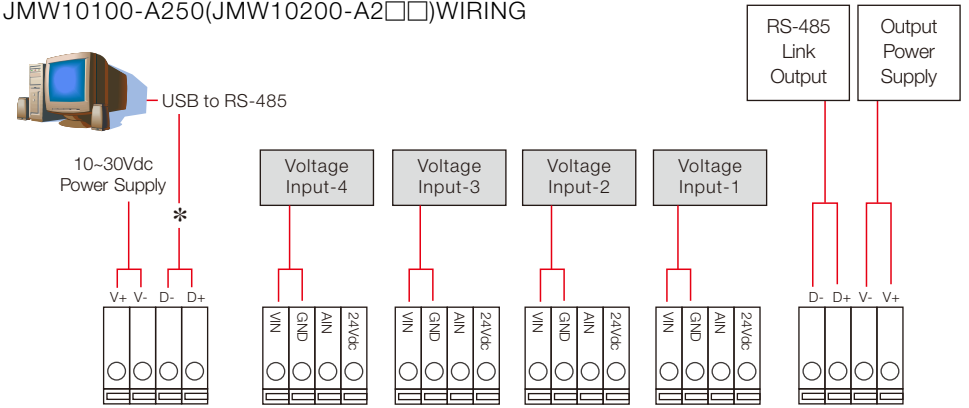
DIMENSION

(Unit:mm)

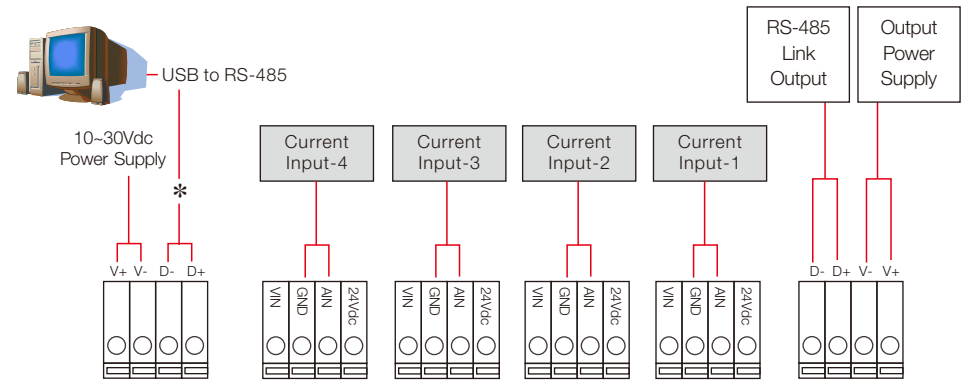


WIRING

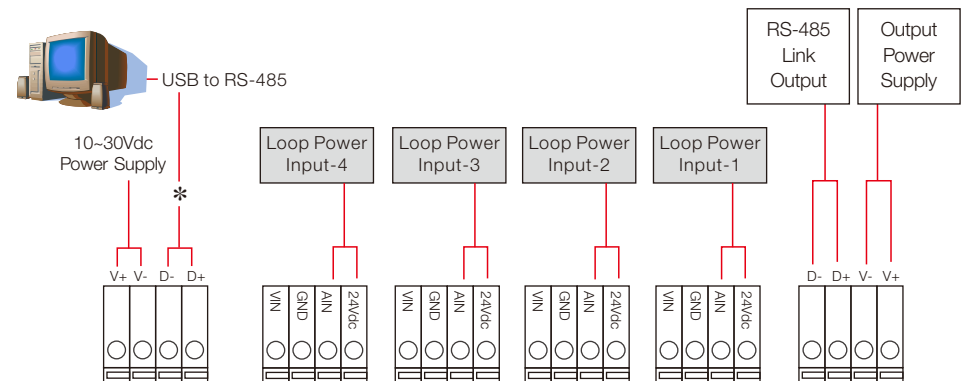
JMW10100-A250(JMW10200-A2□□)WIRING



Wiring For Voltage Input



WIRING for Current Input



WIRING for Loop power Input

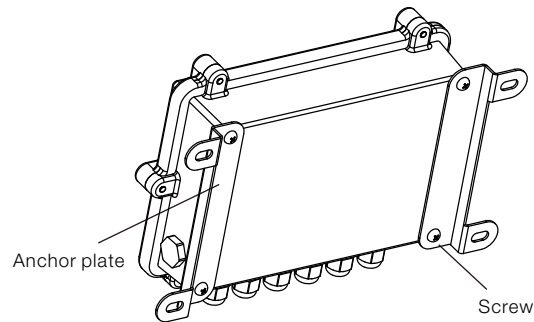
Remark1: For wireless, no need to connect the wire with * , as RS-485 signal will be transferred through wireless

MODBUS COMMUNICATION ADDRESS LIST

Variable Name	ADDRESS		Data Type	Note
	HEX	DEC		
PFC_DISPLAY_DIGITAL_CH1	0x1020	4128	FLOAT	CH1 Value
PFC_DISPLAY_DIGITAL_CH2	0x1022	4130	FLOAT	CH2 Value
PFC_DISPLAY_DIGITAL_CH3	0x1024	4132	FLOAT	CH3 Value
PFC_DISPLAY_DIGITAL_CH4	0x1026	4134	FLOAT	CH4 Value
PFC_CURRENT_VALUE_CH1	0x1028	4136	UINT16	CH1 ADC Value
PFC_CURRENT_VALUE_CH2	0x1029	4137	UINT16	CH2 ADC Value
PFC_CURRENT_VALUE_CH3	0x102a	4138	UINT16	CH3 ADC Value
PFC_CURRENT_VALUE_CH4	0x102b	4139	UINT16	CH4 ADC Value
PFC_MODBUS_BAUDRATE	0x102c	4140	UINT16	BAUDRATE
PFC_MEASURE_TYPE_CH1	0x102f	4143	UINT16	Measuring Type Voltage: 0: 0~5V 1: 0~10V Current: 2: 4~20mA 3: Loop power
PFC_MEASURE_TYPE_CH2	0x1032	4146	UINT16	
PFC_MEASURE_TYPE_CH3	0x1035	4149	UINT16	
PFC_MEASURE_TYPE_CH4	0x1038	4152	UINT16	
PFC_SAVE_CALIBRATION_SETTING	0x1098	4248	UINT16	Save
PFC_SAVE_SYSTEM_VAR_TO_EEPROM	0x1099	4249	UINT16	Save

INSTALLATION PRECAUTIONS

- (1) Make sure the wiring is correct
- (2) Check the power supply , RS 485 positive and negative
- (3) If communication failure, please check connection setting (COM port, ID, baud rate) are correct
- (4) ID is in hexadecimal (base 16), must change to decimal
- (5) When expanding equipment, each equipment requests different ID.
- (6) Suggest to add anchor plate to fix body.

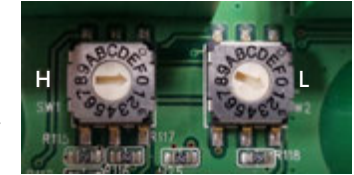


SETTING ID

Open the cover of AI, setting ID through knob (hexadecimal)

As photo: turn left knob to 0 & right knob to 1, setting as 01

If turn left knob to 1 & right knob to B, setting as 27
Please refer to below chart.



16 Hex	10 Dec	16 Hex	10 Dec
01	1	1B	27
02	2	1C	28
03	3	1D	29
04	4	1E	30
05	5	1F	31
06	6	20	32
07	7	21	33
08	8	22	34
09	9	23	35
0A	10	24	36
0B	11	25	37
0C	12	26	38
0D	13	27	39
0E	14	28	40
0F	15	29	41
10	16	2A	42
11	17	2B	43
12	18	2C	44
13	19	2D	45
14	20	2E	46
15	21	2F	47
16	22	30	48
17	23	31	49
18	24	32	50
19	25	33	51
1A	26	34	52

