# SC240 Series Mini Tuning Fork Level Switch **Operation Manual**

#### WIRING

Power supply is AC/DC sharing. Two wires are connected with relay output(L+/-). Please see Figure 1.

#### Recommendedrelay'stypefordifferent powersupply.

Brand	Model	Voltage	Current
Omron	MY2N-J	24Vdc	10mA
	MY2N-J	100/110Vac	11mA
	MK2PN-I	220Vac	11mA
	MKS2P	110Vac	21mA
Finder	62.33.8.230.0300	230Vac	14mA
Panasonic	HPService	220Vac	9.5mA
	HGService	220Vac	14mA

Low(Min.) Mode: number 1 pin(Brown) is connected to N-.

No.2 pin(Black) is connected to L+ with Relay.

No.4 pin(Yellow Green) goes to ground.

High(Max.)mode: No. 1 pin(Brown) is connected to N-.

No.3 is connected to No. 2 pin(Black) to L+ with Relay . No.4 pin (Yellow Green) goes to ground.

#### Always connect in series with a load!



Figure 1 Two wires wiring





#### FORK SENSING SPOT

SC240 fork sensing spot is shown as Figure 2 below. Considering testing medium is water(S.G.=1 g/cm<sup>3</sup>), sensing spot is at the fillister about 23mm from the tip. If testing medium has S.G. lower than 1g/cm<sup>3</sup>, sensing spot would be above the fillister. In contrast, sensing spot will be below the fillister.



Figure 2 Fork Sensing Spot

#### **MAGNETIC TEST**

After the switch is installed and powered, magnetic test function can be performed accordingly please see Figure3. The testing point is marked on the housing label. User holds the magnet and moves it close to testing point, the output status will switch from NO. to NC. or NC to NO. and red LED would switch ON or OFF while fork continues to vibrate. When magnet is pulled away from the testing point, the output status and red LED would return as default while fork continues to vibrate. The purpose of testing is to confirm the wiring and functioning are correct.



Figure 3 Magnetic Test Diagram

### **OUTPUT STATUS**

Sc240 is equipped with two wires power supply. Relay output is connected in two wiring power (L+/-), which offers Min./ Max. modes according to different pin numbers. When powered with 20~250 \$ 50/60 Hz Vac / Vdc, top of housing would light up with green LED.

- Low(Min.) Mode: Tuning fork switch will be actuated 3 seconds after the power is on. Relay is NO and red LED indication is off. When tuning fork is covered by testing medium, vibration stops and relay becomes NC. Red LED indication is on.
- High(Max.) Mode: Tuning fork switch will be actuated 3 seconds after the power is on. Relay is NC and red LED indication is on. When tuning fork is covered by testing medium, vibration stops and relay becomes numbeR Red LED indication is on.
- Flashing red indicates abnormal: Possible causes overloads or shortcircuit load back, equipment malfunction or wear tuning fork probe.

#### INSTALLATION

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Horizontal Installation: 1. Do not install near substance inlet.

#### Vertical Installation:

1. Opening of the two fork blades is to be as the flow direction.



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#### 2. When installing the product DIN connector wiring down direction, the position hole plug must be upward direction. If not, incorrect installation could be damage the product.



## SIMPLE TROUBLESHOOTING

Error	Cause	Solution
	No power supply.	Power on or check the wiring and repair.
Power Supply indicator (Green Light) is off and the switch is not conductive.	The circuit wiring does not have load and the direct power input cause the burning.	Contact with the local sales representative.
	Power doesn't meet the specification.	Check the nameplate and power 20~250 Vac/dc,50/60 Hz
The signal lamp is normal	The control circuit wiring is incorrect.	Check the wiring diagram and correct it.
incorrect.	The wiring for high/low level is incorrect.	Check the wiring and repair.
Output Indicator (Red Light) is flashing.	The tuning fork is worn, deformed or demaged.	Contact with the local sales representative.
The tuning fork sensed the material, but the switch indicates it does not exist.	Liquid density sensed < 0.7g/cm <sup>3</sup> , or solid density sensed < 0.07g/cm <sup>3</sup> , the selected model is not applicable to use.	Contact with the local sales representative.
The tuning fork does not sense the material, but the switch indicates it exists.	The tuning fork is stuck or agglomerated by the material.	Check the tuning fork and remove the sediment.



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Figure 4 Min./ Max. Mode

2. Do not install near substance inlet.











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